

# INK REDUCER

DYNAPRINT Ink Reducer is a phthalate-free ink thinner or viscosity reducer.

## ADVANTAGES

- Reduces viscosity of all ink types
- Prevents ink blocking screen openings
- Does not contain phthalates (**NOTE:** Contains PVC)

## APPLICATIONS

- When mixed into screen printing inks, reduces their viscosity

## USAGE

- Mix in at ~5% to use as a thinner and retarder

## STORAGE & SHELF LIFE

- Keep containers dry and tightly closed. Store in a well-ventilated place between 41°F and 86°F (5°C - 30°C).
- Use within 2 years of the production date

**NOTE:** Any technical information or direction provided herein is intended only as a guide and does not represent any guarantee of the properties of this product. If additional assistance is required, please contact your technical sales representative or our customer service team. In case of emergency, be sure to have the Safety Data Sheet for this product readily available in the work area. Warnings provided in this document are for informational purposes only. The manufacturer/distributor cannot be held responsible for any direct or indirect loss or damage.

## PROPERTIES

APPEARANCE / ODOR  
**Liquid / Characteristic**

COLOR

**Transparent**

VISCOSITY

**[(77°F) sp: 1, rpm: 20  
Brookfield ] : 25 – 75 [mPa-s]**

DENSITY

**1.0 g/cm<sup>3</sup> (77°F)**

pH

**Not Applicable**

FLASH POINT

**> 374°F**

BOILING POINT

**> 212°F**

SOLUBILITY

**Dispersible in water**

\* Standards for fastness tests - ISO  
105-X10: 1993 / ISO 105-D01:2010 /  
ISO 105-B02:2013